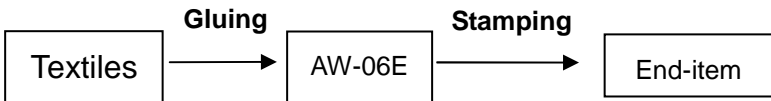


Product Datasheet

AW-06E	
Main characteristics	Good color fastness to washing and 160°C high heat resistance. Fine definition and superior transferring coverage with well gloss. Suitable for both Water base and Plastisol glues.
Substrate	T-shirts, Sweat-shirts, Active wear, Headdress, Face masks, Backpacks and Hand bags
Recommended applications	Decoration of textiles, either all-over or with patterned designs. Foil for T-shirt and Roll-to-Roll stamping.
Relevant equipment	Vertical, Roller press or Round-to-round stamping machine
Operating hints	<div style="text-align: center;">  <pre> graph LR A[Textiles] -- Gluing --> B[AW-06E] B -- Stamping --> C[End-item] </pre> </div> <p>*Vertical stamping machines: Wheel die with temperature : 130 ~ 170 °C Stamping dwell time : 7 ~ 15 sec. Stamping Pressure : 2.5 ~ 6.5 kg/cm²</p> <p>*Roll on stamping machines: Temperature: 145°C ~ 170°C Glue quantity: 24 ~ 45 mesh/cm² Stamping speed : 30 ~ 40 rpm Nip roller pressure :4 ~ 7 kg/cm²</p> <p>*Find the best combination by adjusting glue quantity, speed, temperature, dwell time and pressure to achieve the best stamping effects.</p> <p>*In order to get the best washing resistance, wait the stamped T-shirt over 24hr for maturing after stamping.</p> <p>*If you use AW-06E in roll-to-roll application, the extremely fine-definition design should be avoided.</p>
Availability	Gold/Matte Gold, Silver/Matte Silver are available, please check color chart
Specification	Standard roll : 16μ/23u x 640mm or 775mm x 120M in 1"inch core Jumbo roll : 16u/23u x 1280mm or 1550mm x 3000M in 3"inch core Other roll formats are available to order - please enquire.
Order Instruction	MOQ for Gold/Silver : 200 standard rolls or Jumbo roll 12000M
Shelf life and storage	<ol style="list-style-type: none"> 1. Keep product in its original package and away from high temperature, sunlight exposure and humidity. 2. Master rolls are best stored vertically. If store horizontally, please keep the original boxes and packages for your storage. 3. Jumbo rolls should be suspended horizontally and avoid direct contact with the ground or other items.
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Date	2014/10/29

All UNIVACCO products have been developed for a particular range of applications. However, experience shows that substrates, printing equipment and operating conditions can vary, and users of our products are urged to verify, by means of test printing, that particular grades are appropriate for their specific applications. For this purpose, test samples are available on request. If you need help, UNIVACCO will be happy to assist. All information and recommendations are given by us in good faith, on the basis of practical experience, but without warranty.